Amendments to the Specification:

Please amend the specification as follows:

On page 18, please replace the paragraph that starts on line 4 with the following amended paragraph:

The flange 24b extends outwardly from the shaft 22b as shown in Figs. 6-8 and includes an inner, circular lip 29b that extends around the passageway 23b in a location adjacent to the front face of the flange 24b. The lip 29b presents an undercut area, the advantage of which will be explained below. Preferably, the flange 24b is securely connected to an inner shoulder of the first mold component 12b so that relative movement between the second mold component 14b and the first mold component 12b does not occur during filling of the mold cavity. The secure connection between the flange 24b and the first mold component 12b may be provided by any suitable means, such as by an interference fit. In the illustrated embodiment, the inner surface of the outer wall of the first mold component 12b includes a tapered surface 31b in the vicinity of the position of the flange 24b as shown in Figs. 6-7, and the tapered surface 31b presents a slight interference fit to help retain the first mold component 12b stationary during filling of the mold cavity.